



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

650.9201
Job Sheet 179167



Part No: 650.9201

Job Qty: 24 ea

Part Name: Eyelet Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A1 IPP REV:A NEW ISSUE 15-01-08 JLKM VERIFIED BY:DD IPP REV:B AS PER DWG A1
15.09.14 DD VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea			0.00	0.00	Start Up Machining-1		DJP
100	Bandsaw	24 pcs			0.00	0.01	Bandsaw1		DJP
110	CNC Vertical Machining	24 pcs			0.22	11.32	HAAS1-1		DJP
120	QC	24 pcs			0.00	0.00	QC2 Machining-1		DJP / De
130	QC	24 pcs			0.00	0.00	QC8 Machining-1		DJP
140	Outsource	24 pcs					ATG001-VC	5	18-7-17
150	Packaging	24 pcs			0.00	0.00	Packaging2		18-7-23
151	QC	24 pcs			0.00	0.00	QC6		38
152	Small Fab	24 pcs			0.00	2.04	Small Fab-1		9-89 DAS
155	QC	24 pcs			0.00	0.00	QC5		38
180	Packaging	24 pcs			0.00	0.00	Packaging3-1		9-89
190	QC21-SA	24 Ea			0.00	0.00	QC21		AUG 15 2018

Part Op 100 - Cut Blank at 2.200"

Descriptions: 110 - 1-Machine per folio FB361

140 - Issue P/O to ATG : POUVOIR Hard Anodize, Color Black and Prime as per Dwg 650.9200

152 - INSERT HELICOIL AS PER DWG

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X2.500	7075-T6S Sheet 1" Thick Plate X 2.5" Wide	3.8400 ft (.16 ea)	90-Start up Operation	So43348
MS21209F5-15	Heli Coil	24 Ea (1 ea)	152-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.000X2.500	4	13	0
152-Small Fab	MS21209F5-15	24	168	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S092170



Part: 650.9201

Job No: 179167

Serial No/Batch: S092170

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/16/18

240
30
140
30
53 p

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																																											
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			Completed By																																																																												
			Lead hand / Supervisor Approval Verification																																																																												
			QC / QA Coordinator Approval																																																																												
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PURCHASE ORDER **PO040504**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040504
PO Date: 7/16/18
Due Date: 7/23/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179153	646.3210	Support Issue P/O to ATG : 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	-	7/23/18	12 pcs	0 pcs	12 pcs	\$17.15/pcs	\$205.80
2	177118	646.9713	Body Issue P/O to ATG : Anodize, Color Black, Prime as per Dwg 646.9700	Firmed	-	7/23/18	6 pcs	0 pcs	6 pcs	\$17.30/pcs	\$103.80
3	179167	650.9201	Eyelet Bracket Assembly Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	-	7/23/18	24 pcs	0 pcs	24 pcs	\$9.40/pcs	\$225.60
4	176394	RBW1205G00231-3G-1	Body -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	7/20/18	12 pcs	0 pcs	12 pcs	\$13.21/pcs	\$158.52

Grand Total: \$693.72

Order Notes

CT.

